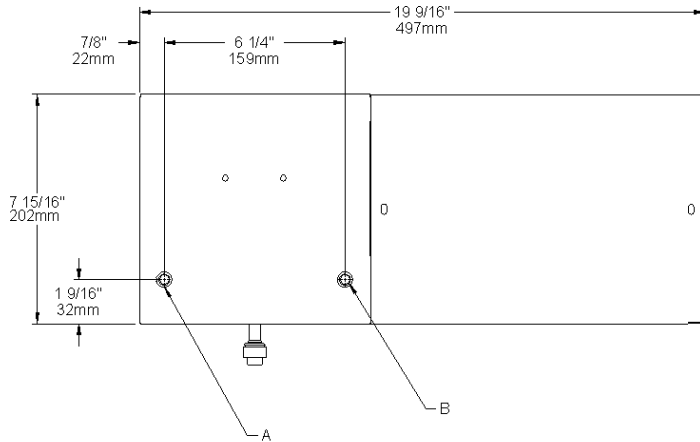


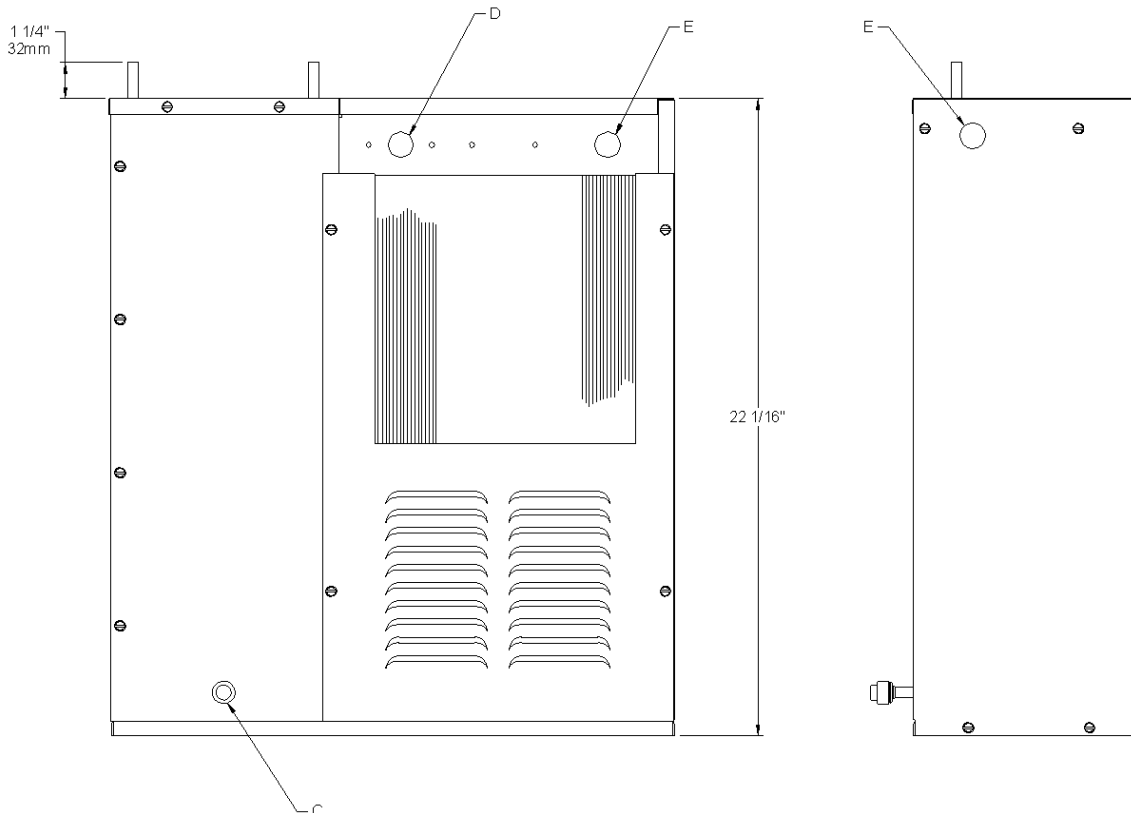
# Installation Instructions

## Refrigeration Packages



**NOTE:** It is important to insure proper ventilation. Allow a minimum clearance of 6 inches (152 mm) in front and 3 inches (76mm) in the rear of the unit. If unit is to be installed in an enclosure, allow the following clearances around unit 1 inch (25mm) each side, 3 inches (76mm) in the rear, 3 inches (76mm) inches above wall.

This chiller has been designed for use with potable water and includes an o-ring seal on the drain plug. This fitting should be replaced if the unit is to be used with more aggressive fluids.



### LEGEND:

- A = 3/8" O.D. TUBE WATER OUT
- B = 3/8" O.D. TUBE WATER INLET
- C = 3/8" O.D. TUBE TANK DRAIN
- D = TEMPERATURE ADJUSTMENT
- E = ELECTRICAL

ITEMIZED PARTS LIST		
ITEM NO.	10 GPH PART NO.	DESCRIPTION
1	27666C	Cover - Terminal Box
2	31513C	Control - Cold
3	31430C	Motor - Fan
4	30664C	Fan - Blade
5	20282C	Fan - Bracket
6	70018C	Fan - Nut
7	70009C	Screw - Motor Mounting
8	66305C	Condenser
9	50189C	Shroud
10	66203C	Drier
11*	36191C	Compr. Serv Pak
12	30262C	Relay
13	36188C	Overload
14	36190C	Bracket - Overload
15	36189C	Cover - Relay
16	35882C	Control - Freeze Protect
17	19037000	Clip
18	100806740570	Grommet
19	66619C	Evaporator - Assy
20	27665C	Cover - Insulation Box
21	70772C	Drain Plug
22	28399C	Base Assy
23	27663C	Panel - Insul Box (Rear)
24	28400C	Panel - End
25	27664C	Box - Insulation (Front)
26	27667C	Terminal Box Assy
27	27669C	Grille - Front
NS	27668C	Grille - Rear (Not Shown)

**\*INCLUDES RELAY & OVERLOAD. IF UNDER WARRANTY, REPLACE WITH SAME COMPRESSOR USED IN ORIGINAL ASSEMBLY.**

**NOTE: All correspondence pertaining to any of the above water cooler or orders for repair MUST include model number and serial number of cooler, name and part number of replacement part.**

**NOTE: For use with photo processing applications, adjust thermostat to warmer settings.**

