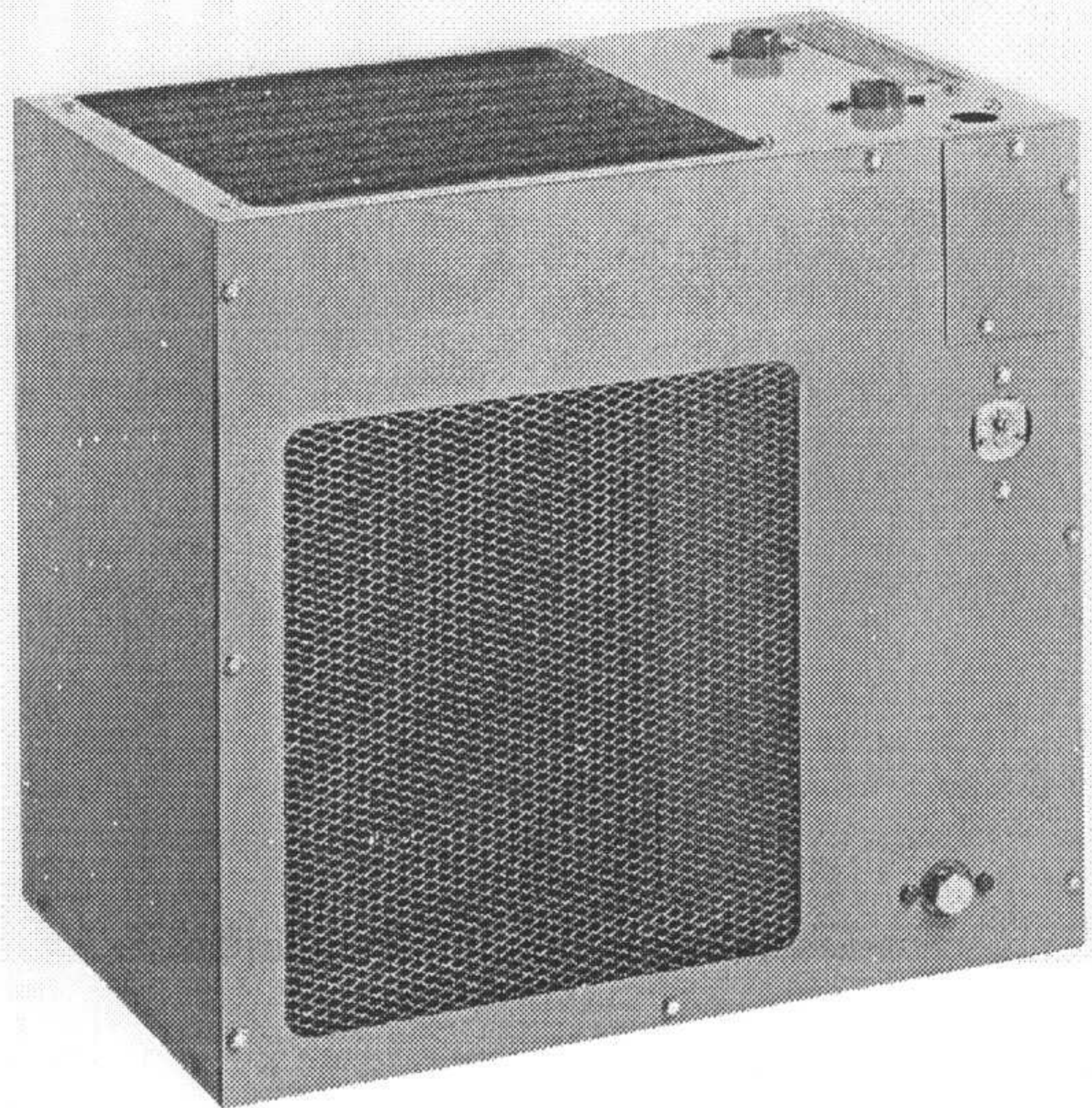




## Illustrated Parts Breakdown

Models: **IWR8-002, IRW8-0015  
IWR12-001, IWR12-5,  
RLF8, RLF8X, RLF12,  
& RLF12X**



### SPECIFICATIONS:

#### Models: IWR8-002 & RLF8

Voltage	115VAC ±10% /1PH 60Hertz
Size	16 1/2"H, 16 1/2"W, 10 1/2"D
Shipping Weight (Approx)	49 lbs.
Cold Water Capacity*	8 GPH
Compressor	1/5 hp
Compressor (Full Load)	5.0 amps
Refrigerant	R-12
Refrigerant Charge	5.0 OZ

#### Models: IWR8-0015 & RLF8X

Voltage	220-240VAC, 50 Hertz
Size	16 1/2"H, 16 1/2"W, 10 1/2"D
Shipping Weight (Approx)	49 lbs.
Cold Water Capacity*	8 GPH
Compressor	1/4 hp
Compressor (Full Load)	2.6 amps
Refrigerant	R-12
Refrigerant Charge	5.75 OZ

#### Models: IWR12 & RLF12

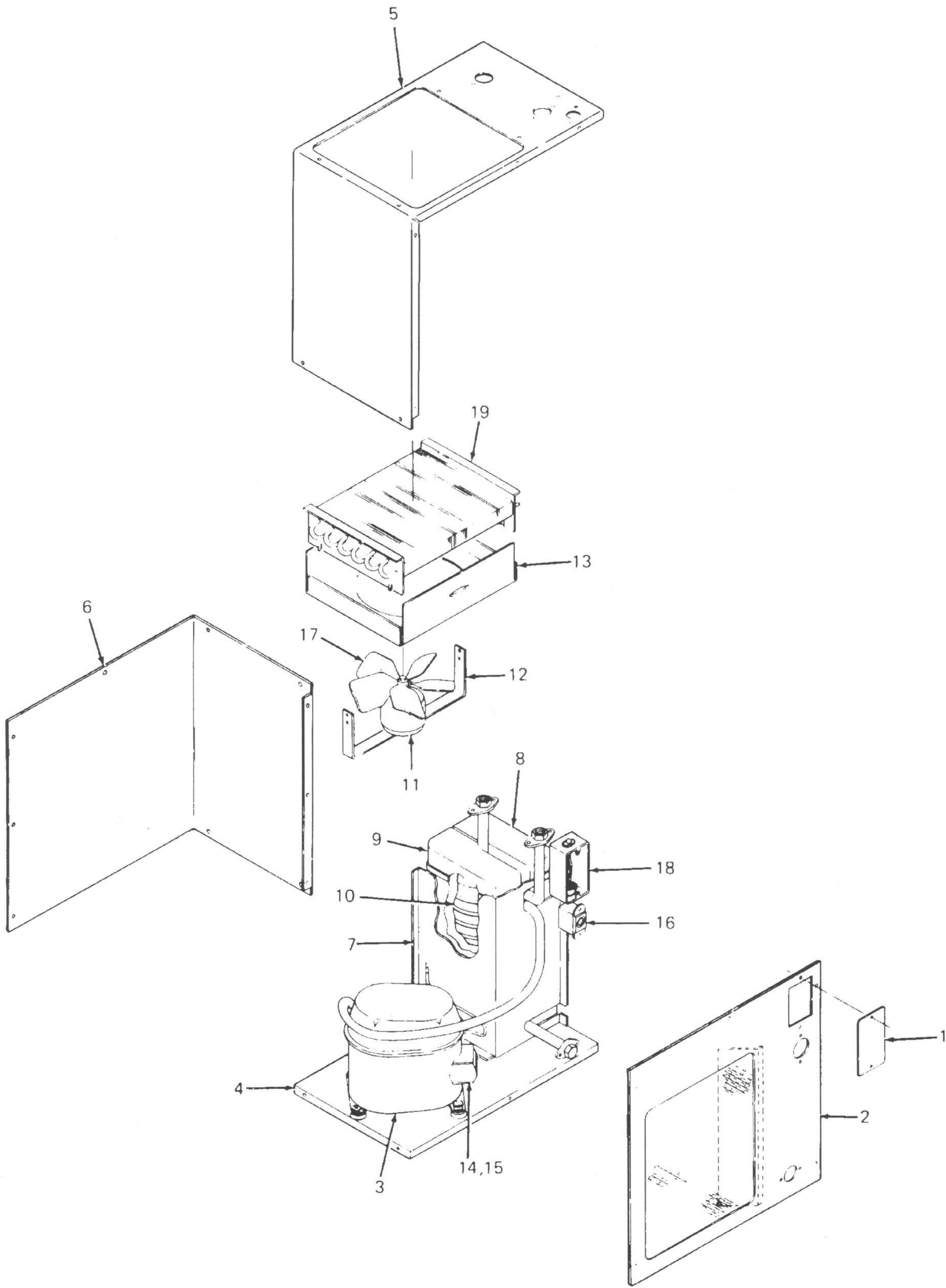
Voltage	115VAC ±10% /1PH 60Hertz
Size	16 1/2"H, 16 1/2"W, 10 1/2"D
Shipping Weight (Approx)	49 lbs.
Cold Water Capacity*	12 GPH
Compressor	1/3 hp
Compressor (Full Load)	8.3 amps
Refrigerant	R-500
Refrigerant Charge	4.25 OZ

#### Models: IWR12-5 & RLF12X

Voltage	220-240VAC, 50 Hertz
Size	16 1/2"H, 16 1/2"W, 10 1/2"D
Shipping Weight (Approx)	49 lbs.
Cold Water Capacity*	12 GPH
Compressor	1/3 hp
Compressor (Full Load)	3.2 amps
Refrigerant	R-500
Refrigerant Charge	5.5 OZ

\*A.R.I. Ratings: Room Temperature 90°F; Supply Water Temperature 80°F; Drinking Water Temperature 50°F.

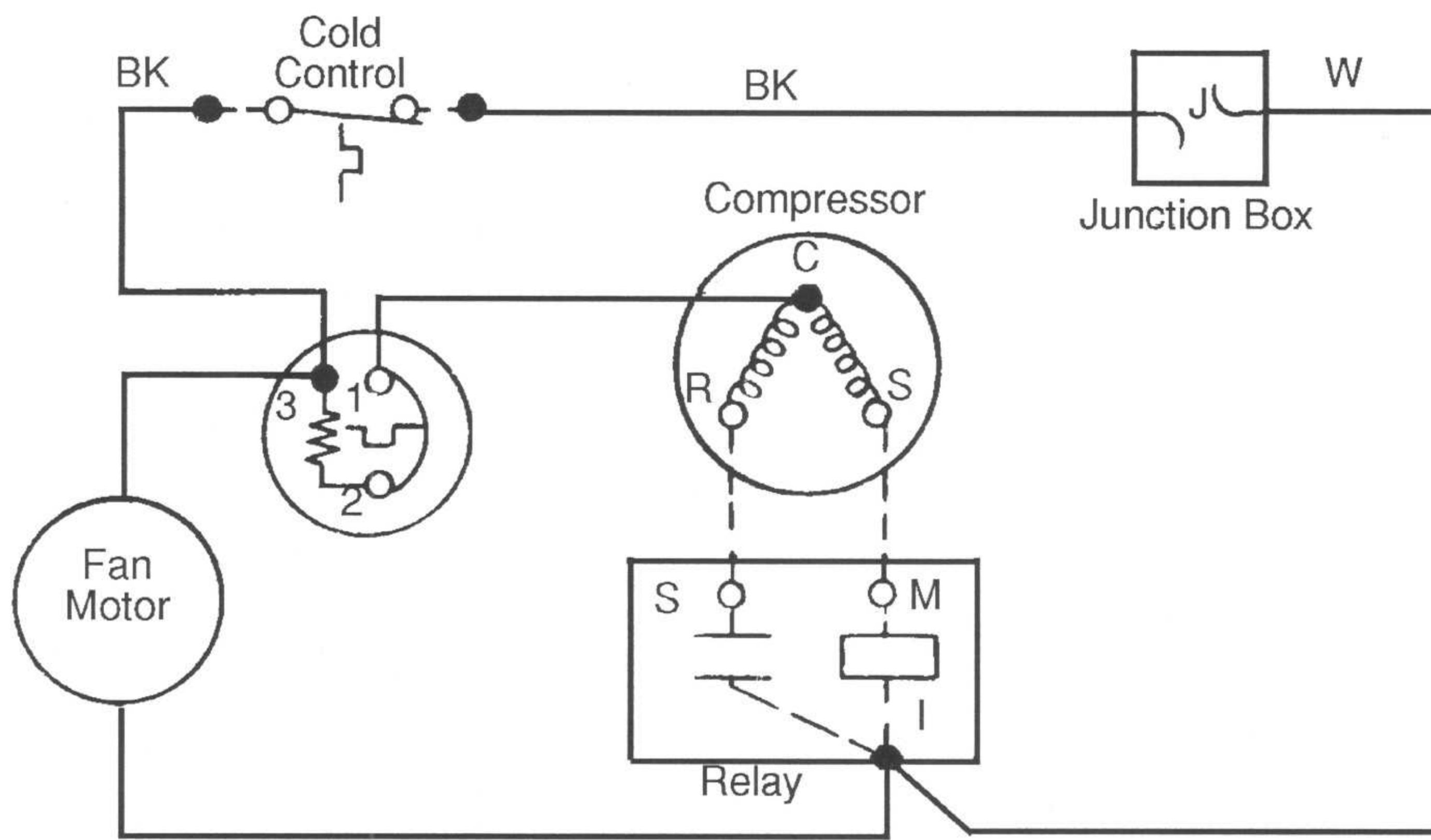
Specifications subject to change without notice.



## Parts List

Item#	Description	IWR8-002 RLF8	IRW8-015 RLF8X	IWR12-001 RLF12	1WR12-5 RLF12X
1	Utility Box Cover.....	023877	023877	023877	023877
2	Front Panel.....	025619	025619	025619	025619
3	Compressor Assy (Includes 14 & 15)....	027256-002	027495-015	027495-005	027495-014
4	Base.....	028820-001	028820-001	025614	025614
5	Top & Side Panel.....	025615	025615	025615	025615
6	Rear & Side Panel.....	025616	025616	025616	025616
7	Fire Barrier.....	025620	025620	025620	025620
8	Cooling Tank Insulation, RH.....	028860-001	028860-001	028860-001	028860-001
9	Cooling Tank Insulation, LH.....	028861-001	028861-001	028861-001	028861-001
10	Insulated Cooling Tank Assy.....	028816-001	028816-001	028816-002	028816-002
11	Fan Motor.....	027354-009	027354-018	027354-017	027354-007
12	Fan Motor Bracket.....	017530	017530	017530	017530
13	Fan Shroud.....	017821	017821	017821	017821
14	Overload.....	017977	022314	019603	019642-004
15	Relay.....	017978	017289	019434	019677
16	Cold Control.....	027040-007	027040-007	027040-007	027040-007
17	Fan Blade.....	024033	024033	024033	024033
18	Utility Box.....	020305-001	020305-001	020305-001	020305-001
19	Condenser.....	025757	025757	027896-001	027896-001

## Wiring Diagram:



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